PLC application development technology and engineering practice (second edition)

By ZHANG HONG LIN

paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment.Pages Number: 320 Publisher: Posts & Telecom Press Pub. Date :2008-7-1. The book Siemens S7-200 series. Omron CQM1 series. Mitsubishi FX2N series and Koyo SU-6B Series PLC. for example. described in detail structure of the PLC configuration. working principle. instruction. programming and communications content. And on this basis. the book details the PLC control system design principles. design procedures. hardware design. software design. Finally. PLC in different industries in specific instances. commonly used in the examples described in the PLC model and resource allocation. and give a specific source code. Book for the beginning of the PLC. intermediate readers. can also be developed as in the PLC application engineering and technical personnel of the reference material. Contents: Chapter 1 Introduction 1.1 Overview 1.2 PLC structure and working principle 1.3 PLC control system. Chapter 2. knowledge of PLC hardware modules introduced 2.2 PLC 2.1 PLC hardware system configuration 2.3 IO address assignment Chapter 3 PLC 3.1 PLC instruction software knowledge System Overview 3.2 Siemens S7-200 PLC instruction introduces 3.3 OMRON CQM1 PLC instruction introduces 3.4 Mitsubishi FX2N PLC instruction introduces...

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